

Receiving Report

Date: 11/11/30
Supplier: thysosah

Batch No: M119801
Dart P/O: 15557

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☐ No ☒
Shipment Complete: Yes ☒ No ☐ N/A ☐
QC6 Inspection: ✓ 11/12/01 N/A ☐
Work Order: N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	<u>VOR P- FOR B- W</u>					

Initials of receiver (if shipment OK) Level 12

Production/Admin: 11/11/30
Date:
Received/Costing:
Initial:

Location

I N V O I C E

RECEIVED DEC 01 2011

Sold By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Remit to:
 THYSSENKRUPP MATERIALS NA
 c/o T27540
 P.O. BOX 4275, POSTAL STATION 'A'
 TORONTO, ONTARIO M5W 5V8

No: PEC IV-586945

Date: 30Nov11

Due: 30Dec11

Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Shipped To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Shp Dt 30Nov11 Ord Dt 28Nov11 SO No ST-393931 B/L PEC 741417
 Trm NET 30 DAYS/NET 30 JOURS PO/Rel 15551/bridgette
 Frt PREPAID Via TRANSFER TRUCK FOB CONCORD
 Slp TRINA VINCE (905-532-1365 Pbl

1 ALUMINUM SQUARE BAR 6061-T6511 .750" X 144.0000"	2 PCS		16 LBS
MATERIAL	2 PCS @	17.6000 EA	35.20 ✓
ENERGY & CAP SURCHG		25.0000 LOT	+ 25.00
2 ALUMINUM SQUARE BAR 6061-T6511 2.00" X 144.0000"	1 PCS		57 LBS
MATERIAL	1 PCS @	123.2000 EA	123.20 ✓

Total Shipped: 3 PCS 73 LBS
 Interest will be charged at 1.5% per month or
 18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***

7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

TPS/GST TVH/HST 140223934 RT0001
 # TVQ - QST 1017327981 TQ0001

ENTERED DEC 06 2011

Material	Processing	Freight	Other	Taxes	TOTAL DUE
158.40			25.00	23.85	207.25

Taxes: ONHSTS 23.85

Page: 1 Last

PAID

DEC 22 2011

9999

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO15551 Receipt Dates from 11/30/2011 to 11/30/2011

All Item ID/GL/WOs All Rec. Employees

Grouped by Vendor ID

[illegible]

B I L L O F L A D I N G

No: PEC-741417

Ship-From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship Date 05Nov11 at 11:22 From PFW
Probill
Via TRANSFER TRUCK
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp TRINA VINCE (905-532-1365)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-393931- 1 Your PO # 15551
Part # ~~2011~~ # bridgette
ALUMINUM SQUARE BAR 6061-T6511
.750" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
201110805	13662	24 FT	2	16

2) Our Order PEC-393931- 2 Your PO # 15551
Part # Rel # bridgette
ALUMINUM SQUARE BAR 6061-T6511
2.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
201114843	13663	12 FT	1	57

TOTAL:	Tags	PCS	LBS
	2	3	73

Heat Number *** Chemical Analysis ***
201110805
201114843

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL ITEMS 2 G.W 1 BDL 83 LBS**

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TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

11/11/20

2600000000

SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875



**CERTIFIED INSPECTION REPORT AND TEST RESULTS
FOR EXTRUDED PRODUCTS**

BILL TO ThyssenKrupp Materials NA	MANIFEST NUMBER 135602	DIE NUMBER SQ0039	DATE OF SHIPMENT 7/15/2011	OUR ORDER NUMBER 131567	ITEM 4
SHIP TO ThyssenKrupp Materials NA PEC	CUSTOMER PO PEC-231378	ALLOY/TEMPER 6061-T6511	SALESPERSON David Schroeder	CERTIFICATION ASTM-B221-08 StencilContinuous	
Quantity Certified 1,269 lbs 160 pcs	CUSTOMER PART NUMBER SQ0039	DESCRIPTION SCSB .750		SPECIFICATION AMS-QQA-200/8	

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Test No.	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201110805	07/14/11	55.0	51.8	16.7
2	201110805	07/14/11	55.3	52.1	16.0
3	201110805	07/14/11	54.2	50.8	17.5
4	201110805	07/14/11	54.6	51.3	16.0
5	201110805	07/14/11	56.4	53.4	16.5
6	201110805	07/14/11	54.2	50.8	16.4
7	201110805	07/14/11	55.5	52.3	16.5
8	201110805	07/14/11	55.5	52.5	14.4
9	201110805	07/14/11	54.9	51.8	15.6
10	201110805	07/14/11	55.3	52.1	15.0
11	201110805	07/14/11	53.2	50.0	16.2

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM SQUARE BAR 6061-T6511
750" X 1440000"
PART NO.

PO/Ref 15551 /bridgett
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results
5Dec11
BL PEC-741417-001
Pg 2/2



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

BILL TO

ThyssenKrupp Materials NA
SHIP TO

ThyssenKrupp Materials NA
Quantity Certified 1,269 lbs 160pcs
MANIFEST NUMBER 135602
CUSTOMER PO PEC-231378
CUSTOMER PART NUMBER SQ0039

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

OUR ORDER NUMBER 131567 ITEM 4

CERTIFICATION ASTM-B221-08 StencilContinuous
SPECIFICATION AMS-QQA-200/8
DATE OF SHIPMENT 7/15/2011
SALES PERSON David Schroeder

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
220315	6061	0.76	0.39	0.34	0.10	0.86	0.09	0.04	0.02
152917	6061	0.73	0.39	0.31	0.12	0.87	0.08	0.06	0.02

Melted In
United States of America

V. 90607 - UMS

Calvin J. Winnans

Calvin J. Winnans, Director of Quality & Technical Services

PO/Ref 15551 /urligette
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS
FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	135541	ITEM	7
CERTIFICATION			
DATE OF SHIPMENT	9/30/2011	ASTM-B221-08 StencilContinuous	
SALES PERSON	David Schroeder	SPECIFICATION	
CUSTOMER PO		AMS-QQA-200/8	
MANIFEST NUMBER	141336	DIE NUMBER	SQ0044
CUSTOMER PART NUMBER	PEC-233085	ALLOY / TEMPER	6061-T6511
Quantity Certified	3,084 lbs	DESCRIPTION	SCSB 2.000

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Mechanical Properties

Test No.	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201114843	09/26/11	51.2	47.7	12.7

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others	Total	Melted In
C29J1033	6061	0.72	0.36	0.31	0.10	0.85	0.10	0.01	0.02	0.05 max	0.15 max	United States of America

Calvin J. Wiggins

Print Date: 9/30/2011